



冰轮环境
MOON-TECH

智慧 / 绿能 / 生态
INTELLIGENT GREEN ENERGY ECOLOGY

VACUUM FREEZE-DRYING EQUIPMENT



冰轮环境技术股份有限公司
MOON ENVIRONMENT TECHNOLOGY CO.,LTD.

With continuous technological and manage has promoted the continuous optimization of resource allocation and reconstruction of core competencies, Moon-TECH accelerated international expansion transformation. We have transformed from a traditional manufacturing enterprise to a modern service-oriented enterprise with strong competitiveness, large scale, wide coverage, complete business chain, and strong comprehensive research and development capabilities



Industrial Park in the US



Malaysian Industrial Park



Industrial Park in the UK



Vietnam Industrial Park



Baoding Industrial Park



Guxian Industrial Park



Laishan Industrial Park



Jinan Center

MOON-TECH

(Stock Code of 000811)



Low-temperature refrigeration



Central air-conditioning



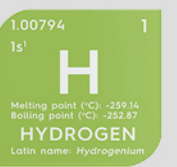
Environmentally friendly heating



Energy and chemical equipment



Precision Casting



Hydrogen Energy Development



Smart Services



Intelligent Packing Machinery and Warehouse Storage System

With devoting to improving the quality of human life as the enterprise mission, MOON-TECH continuously build and enhance competitive advantages in the field of comprehensive energy utilization and accelerate the process of globalization, taking the revitalization of national industry and achievement of customer value as its responsibility, continuously creates and improves its competitive advantage, striving to become an evergreen enterprise with core competitiveness, loved by employees and respected by industrial partners.

Founded in 1956, Moon Environment Technology Co., Ltd (Stock Code: 000811). is a diversified and international comprehensive equipment industrial enterprise. The main business covers low-temperature refrigeration, central air conditioning, environmental protection heating, energy and chemical equipment, precision castings, smart services, hydrogen energy development, etc. In recent years, MOON-TECH has successively won the titles of Top 30 Enterprises with Core Competitiveness in China's Machinery Industry, Top 100 Enterprises of National Machinery Industry, Meritorious Enterprise of Equipment in China, and Demonstration Enterprise for Ozone Layer Protection.

For a longtime, with continuous technological and manage has promoted the continuous optimization of resource allocation and reconstruction of core competencies, accelerated international expansion transformation. We have transformed from a traditional manufacturing enterprise to a modern service-oriented enterprise with strong competitiveness, large scale, wide coverage, complete business chain, and strong comprehensive research and development capabilities

With the synchronous development of refrigeration and heat treatment, and actively expanding energy-saving and environmental protection industry as developing strategy, MOON-TECH is engaged in the technical research and development of low-temperature environment, waste heat recovery, gas compression, industrial heat exchange, urban clean emission and other fields, as well as the production and sales of related complete sets of equipment, and specializes in food refrigeration, chemical process cooling, comfortable environment air conditioning, research temperature control, process gas compression, building aggregated cooling, comprehensive application of heat energy, permafrost drilling, waste treatment, tec. MOON-TECH has production bases, scientific research centers and marketing& service organizations in more than 40 countries around the world. With safe, environmentally friendly, energy-saving, intelligent and Butler-style system integration capabilities, MOON-TECH is providing products with entire product life cycle to users in more than 120 countries and regions around the world.

MOON-TECH has 6 national scientific and technological innovation platforms including the National-Recognized Enterprise Technology Center and 16 provincial scientific and technological innovation platforms including the Shandong Provincial Key Laboratory of Energy Saving and Environmental Protection of Refrigeration Equipment. MOON-TECH has been recognized as a key high-tech enterprise of the China Torch Program, with 326 national patented technologies, and has hosted and participated in the formulation of 25 national standards and 37 industry standards. MOON-TECH has won two national awards, the National Science & Technology Progress Award and the National Technology Invention Award, and has successively won 213 provincial and ministerial scientific and technological achievements awards such as the Special Prize for Scientific and Technological Progress of the Chinese Association of Refrigeration and the First Prize for Scientific and Technological Progress of Shandong Province.

Following the requirements of the environmental policy of harmonious coexistence between human and nature, MOON-TECH is committed to the innovation of artificial environment control technology and comprehensive energy utilization technology to promote a simple, moderate, green and low-carbon mode of social production and operating system, actively building an interconnected and complementary system, including refrigeration, heating, water, gas, electricity, sewage, waste within the -271°C -200°C temperature and 0-90Mpa pressure range, aiming to achieve an energy ecological link between industrial parks and living spaces, and become an intelligent green energy system solution service provider. MOON-TECH also dedicates to develop the utilizations of NH₃、CO₂、HC、He、H₂O and other environmentally friendly substances application technologies, striving to provide professional, high value-added intelligent energy comprehensive utilization solutions.

In recent years, MOON-TECH actively actualized the green and low-carbon developing concept, accelerating the transformation of traditional industries around the dual-carbon goal and energy revolution, promoting the upgrading of the industrial structure to a low-carbon and high-quality level, and set six goals of "low-carbon industry, low-carbon technology, low-carbon manufacturing, low-carbon chain, low-carbon services, low-carbon culture", so as to ultimately realize the industrial structure of high-end, low-carbon consumption of energy, utilization of resources recycling, cleanliness of the production process, and to contribute to the realization of dual-carbon target.



Application Area

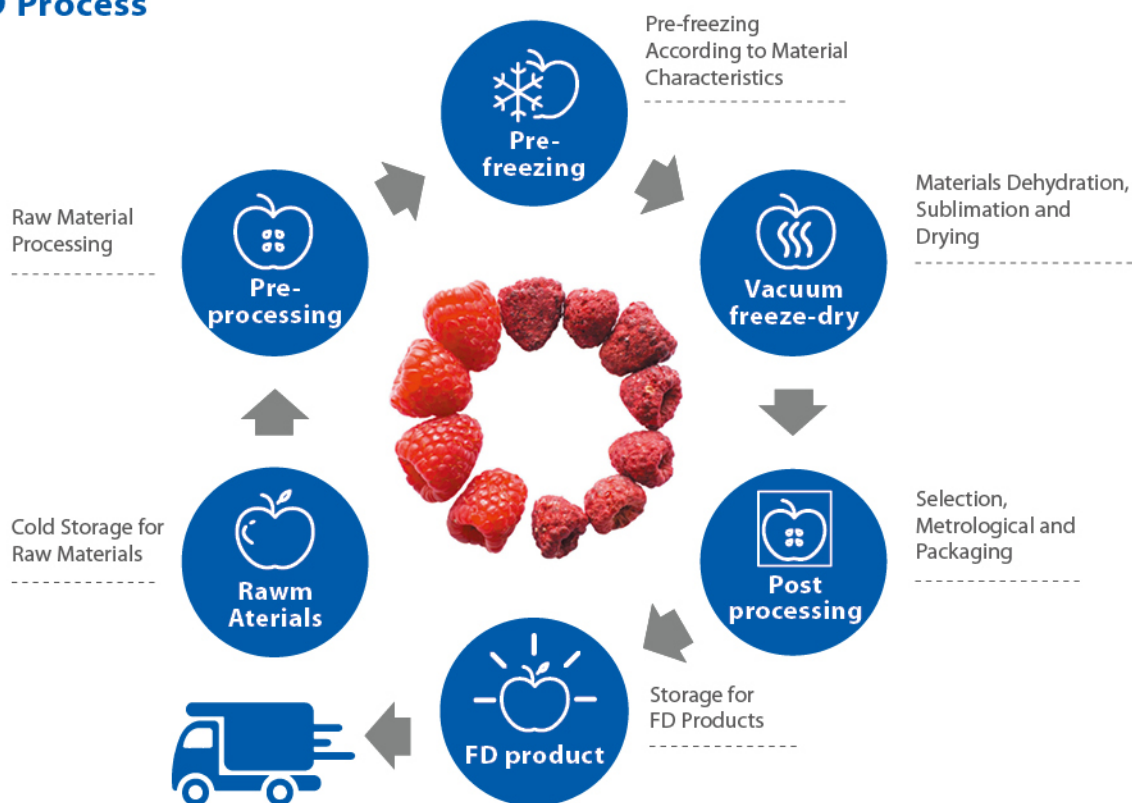


Characteristics

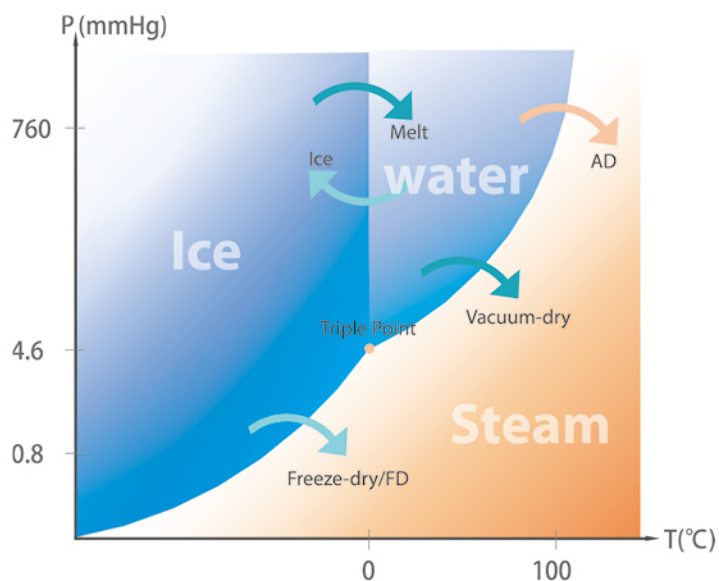
- ✓ Keep the nutrition of the food and keep the shape, color and flavor of the food.
- ✓ Light Weight, small size, long shelf life, easy to carry, storage and transportation.
- ✓ Quick Rehydration and easy to eat.
- ✓ Product diversification.



FD Process



Principle of Vacuum Freeze-dry Technology



After processing all kinds of food containing water according to their characteristics, under low temperature and high vacuum, the water in the pre-frozen food is directly removed as water vapor by solid sublimation without the melting of ice, thus achieving dehydration and drying of the food.

Complete System of Vacuum Freeze-dry Equipment



Advantage

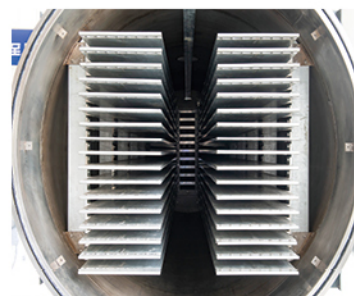
1 Full Control, Quality Assurance

MOON has perfect quality environmental management system, measurement and testing system and measurement guarantee ability. It has passed Det Norske Veritas ISO9001 quality system and ISO14001 Environment System Certification, national standard GB/T190022(IDT 10012) measurement system certification, american Society of Mechanical Engineering (ASME) pressure vessel product U certification, and earlier in the same industry obtained refrigeration products 5 units of the national production license.



2 long History, Sophisticated Technology

Based on the freeze-drying technology of MOON and the advanced technology of Japan and Germany, and relying on the powerful machining platform of MOON, the perfect combination of advanced technology and production is realized.



3 Advanced Equipment, Unique Manufacture

We have many precision machining equipment from the United States, Germany, Britain and Japan, all of which implement lean management, from new products, new technology research and innovation to the process, production, quality control, after-sales every link are excellence, the interpretation of the innovation era of "manufacturing ingenuity".



4 Brand Manufacturers, Strategic Cooperation

With domestic and foreign first-class brand business cooperation, improve the quality of the freeze-drying equipment, but also to provide customers with high standards of service enjoy.



FD Integration Advantage

MOON can provide project planning, engineering design, complete sets of equipment, installation and commissioning, system maintenance, technical training, system upgrade, and contract energy generation services.

01

MOON has a high-performance freeze-drying laboratory, can simulate various types of materials freeze-drying process, and can provide scientific and professional FD system solution according to the freeze-drying curve.

02

A wide range of refrigerants including ammonia (R717), carbon dioxide (R744), freon (R507a) and cryogenic alcohols.

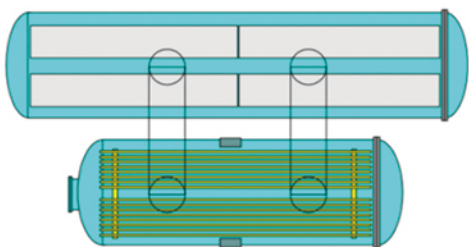
03

The FD bin has various forms, such as side-mounted type, rear-mounted type and up-and-down type. It is suitable for different kinds of materials to meet different needs of users.

04

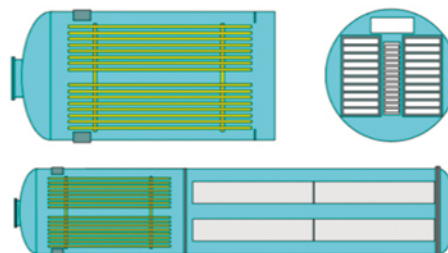
Side-mounted Type

It is suitable for materials with high moisture content or high incoming volume in single FD bin, such as fruits and vegetables, soup pieces, tremella soup, porridge pieces, COD, sliced meat, diced meat, etc



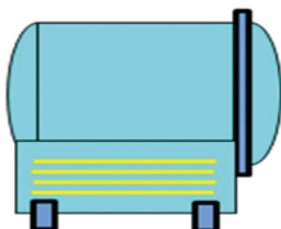
Rear-mounted Type

It is suitable for materials with low moisture content or low incoming volume in single FD bin, such as pet food, vegetables and so on.



Up-and-down Type

It is suitable for experiment, research and development, simulation, etc.



Achievement

Laiyang Luhua nutrilit Peanur Oil Co., Ltd.
 Shandong Ridong Food Co., Ltd.
 Qingdao Huashirong Food Co., Ltd.
 Jiangsu Xingye Food Co., Ltd.
 Shandong Jining high-tech Agricultural
 Development Co., Ltd.
 Heilongjiang Harbin Dashi Food Co., Ltd.
 Qingdao Xinmeixiang Food Co., Ltd.
 Hubei Zhongxiang Hualian Food Co., Ltd.
 Dalian Bangchui Island Seafood Enterprise Group
 Shandong Anqiu Luan Pharmaceutical Co., Ltd.
 Shandong Weifang Fox Food Co., Ltd.
 Shandong Dingli Jujube Food Group Co., Ltd.
 Japan Fr Foods Co.
 Linyi Tai Lam Food Co., Ltd.
 Shandong Date Biotechnology Co., Ltd.
 Linyi Yufeng Biotechnology Co., Ltd.
 Shandong Haizhibao Marine Technology Co., Ltd.
 Shandong Yuanda Yongsheng Food Co., Ltd.
 Yanbian Fuyuan seafood Co., Ltd.
 PharmaZen Ltd, T/a Waitaki Bioscience
 Neijiang Hanxin Agricultural Development Co., Ltd.



Technical Parameter Table

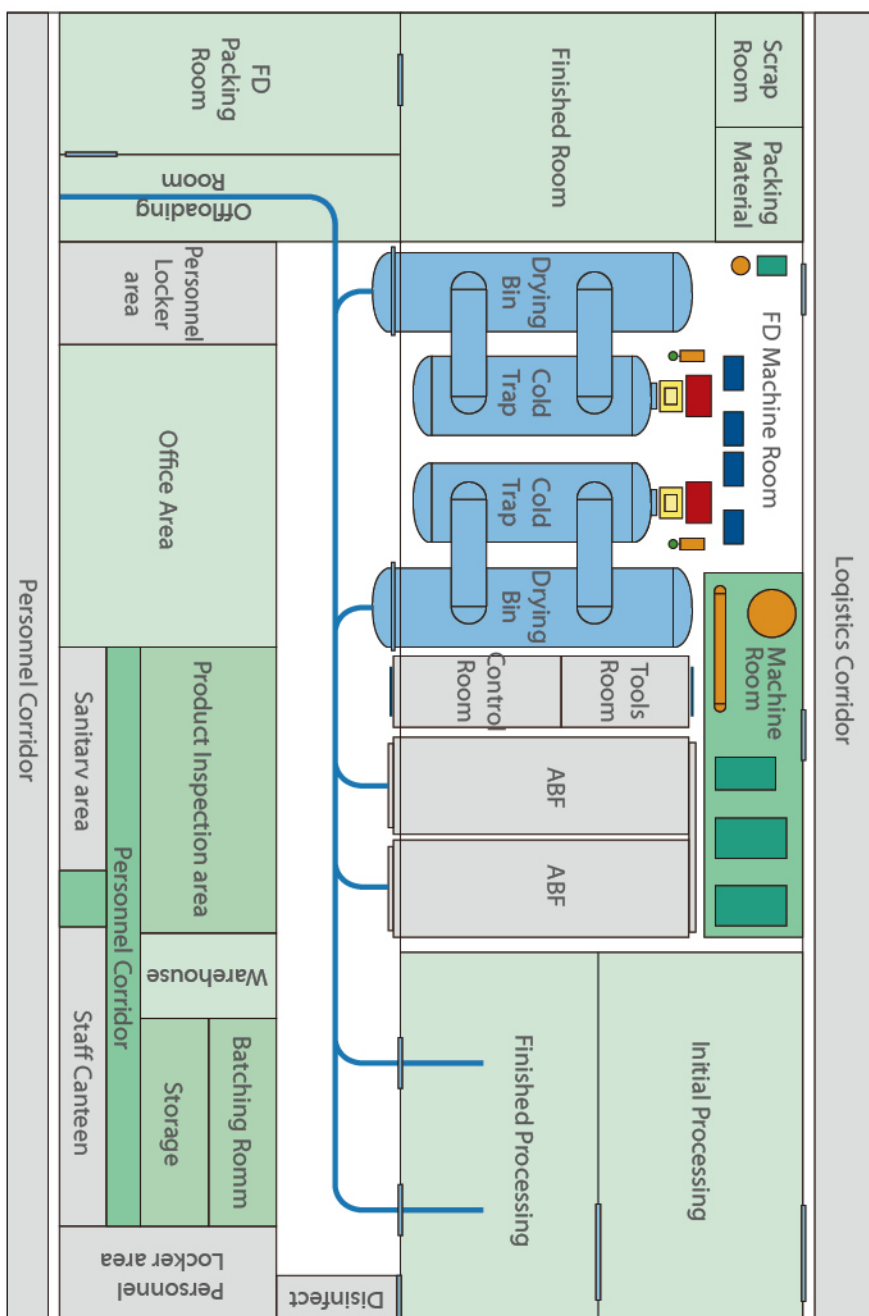
Item\ Model		MTFD0.2-5L	MTFD2.2-50L	MTFD15-180L	MTFD25-300L
Water Loading Capacity (L/shift)		5	50	180	300
Standard Feed Capacity (kg/shift)		2.5	30	200	320
Lyophilizer Assembly	Material	SUS304, Passivation Treatment of Inner and Outer Surface			
	Outside Dimension (mm)	1000×1000×1400	3000×2000×2100	4000×1800×2400	φ2200×7500
	ChamberDoor	Square, Single Open	Circular Shape, Single Open	Square, Single Open	Circular Shape, Single Open
	Cold trap Type	Underside Mounted Type		Rear Mounted Type	
	Refrigeration Type	Direct Expansion Feed, Refrigerant: R404A/R507A			
	Evaporative Temp	≤-50℃		≤-70℃	
Shelf/ Tray	No. of Product Shelf	3	7	14	11
	Total Shelf Area	0.2m²	2.2m²	15m²	25m²
	Heat Transfer Mode	Electric Heating	Circulation Radiation Heating, Heat Exchange for Electric Heating Pipe	Tray Contact Heating, Heat Exchange for Silicone Oil	
	Regulating Temperature Range of The Shelves	Room Temperature ~ +100℃		-60℃~ +100℃	
	Tray Size(mm)	360×280×32	680×550×32	680×550×35	700×600×35
	QTY of Tray	2	6	40	120
	Loading Type	Manual Loading and Unloading			
Vacuum System	Static limit Vacuum for Each One	13Pa			
	Working Pressure in Bin	30~133Pa			
Control	Control Cabinet	All in One ,PLC Control			
	Temperature	Programming Control			
	Vacuum	Vacuum Gauge Control			
	Voltage	AC/220V/50HZ		AC/380V/50HZ	

Technical Parameter Table

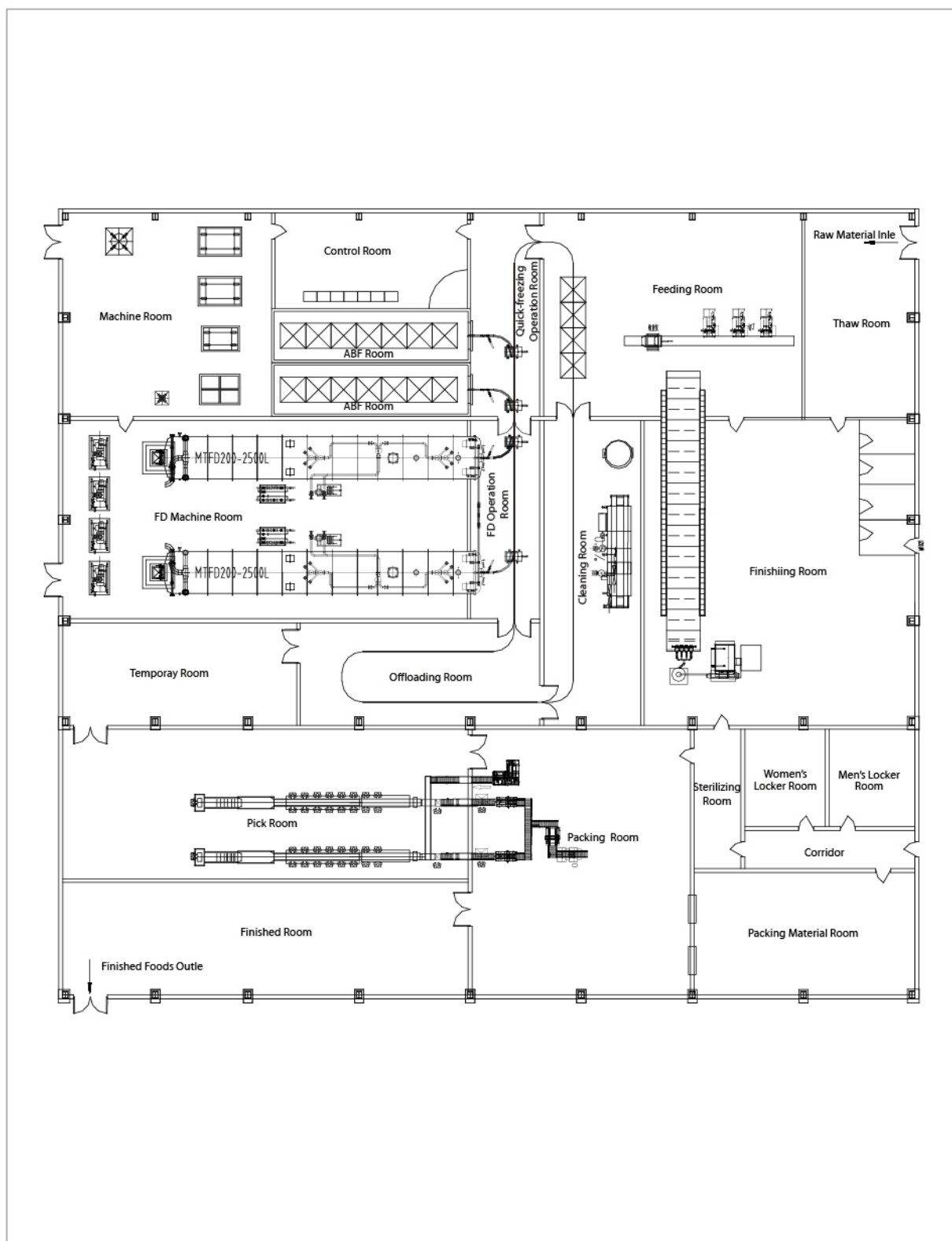
Item\ Model		MTFD25-300L	MTFD50-600L	MTFD100-1200L	MTFD120-1500L	MTFD200-2500L	MTFD240-3000L
Water Loading Capacity (L/shift)		300	600	1200	1500	2500	3000
Standard Feed Capacity (kg/shift)		320	640	1280	1520	2660	3200
Lyophilizer Assembly	Material	SS400, Metal Spray on Inner Surface and Paint on Outer Surface/ SUS304, Passivation Treatment of Inner and Outer Surface					
	Outside Dimension (mm)	Φ1800×6800	Φ2300×6900	Φ2300×9600	Φ2500×11000	Φ2500×11700 Φ2500×7100	Φ2500×12850 Φ2500×7600
	ChamberDoor	Circular Shape, Single Open					
	Cold trap Type	Rear Mounted Type		Rear Mounted Type/ Side Mounted Type			
	Refrigeration Type	Direct Expansion Feed/ Ppump Feed, Refrigerant: R507A/ CO ₂ /R717					
	Evaporative Temp	≤-40℃					
Shelf/ Tray	No. of Product Shelf	11	17	17	20	20	21
	Total Shelf Area	25m ²	50m ²	100m ²	120m ²	200m ²	240m ²
	Heat Transfer Mode	Circulation Radiation Heating, Heat Exchange for 0.5MPa Saturated Steam					
	Regulating Temperature Range of The Shelves	Room Temperature ~ +120℃					
	Tray Size(mm)	415×515×32	680×550×32	680×550×32	680×550×32	680×550×32	680×550×32
	QTY of Tray	120	128	256	304	532	640
	Loading Type	Suspension Rail Type					
Vacuum System	Static limit Vacuum for Each One	13Pa					
	Working Pressure in Bin	30~133Pa					
Control	Control Cabinet	Split Type , PLC Control					
	Temperature	Temperature Controller Control					
	Vacuum	Vacuum Gauge Control					
	Voltage	AC/380V/50HZ					



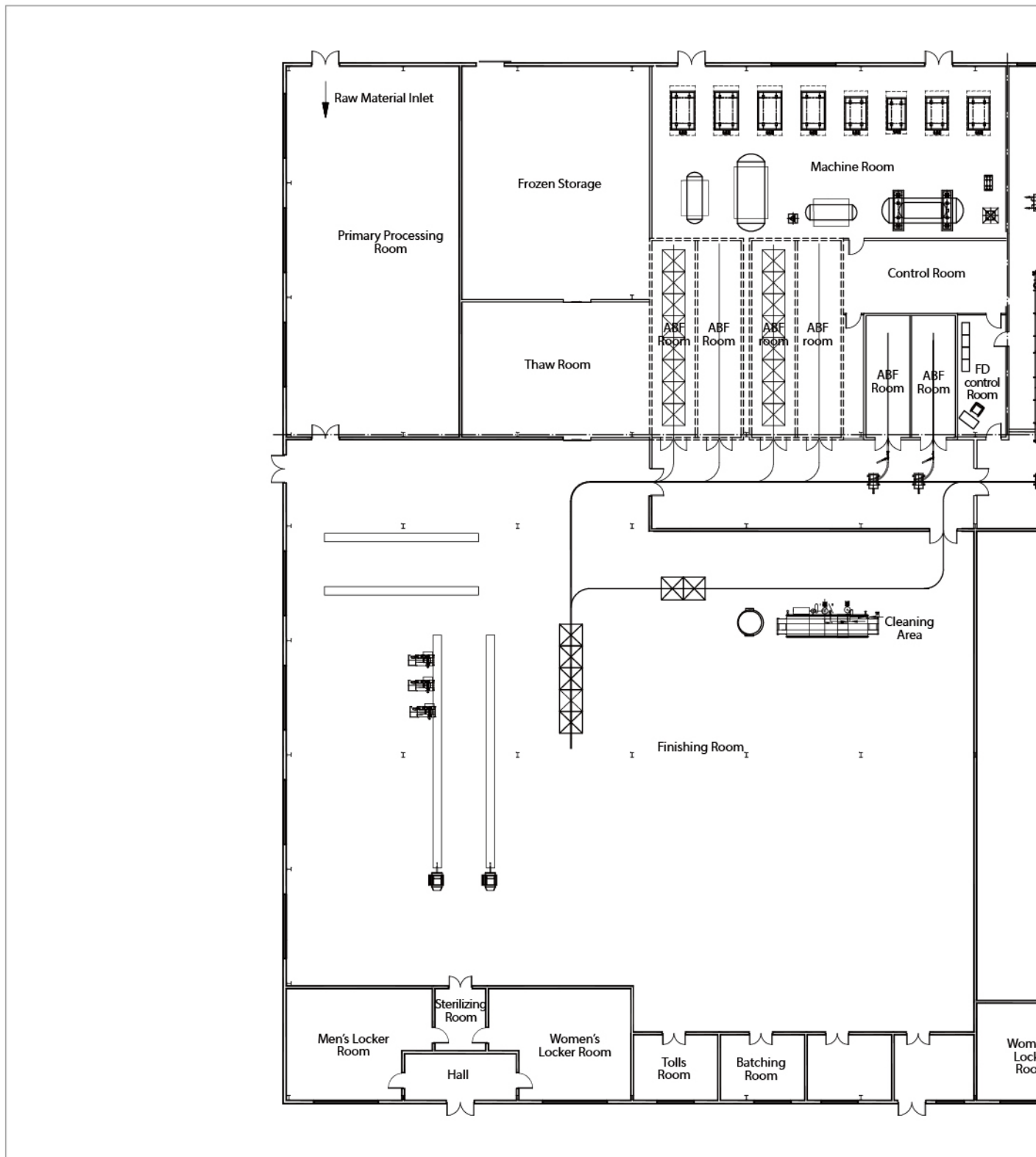
FD layout Schematic

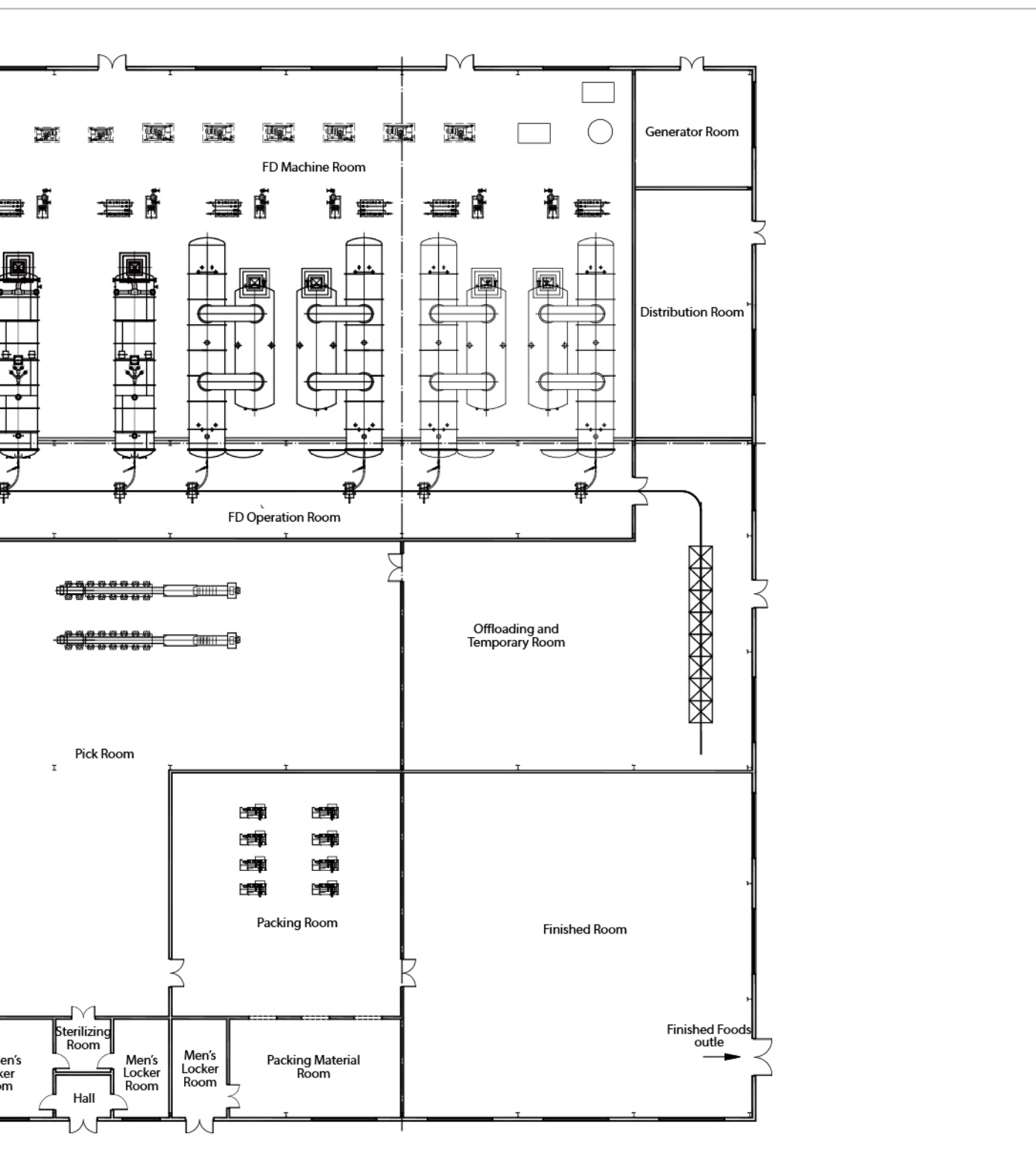


FD Layout Plan for Pet Foods

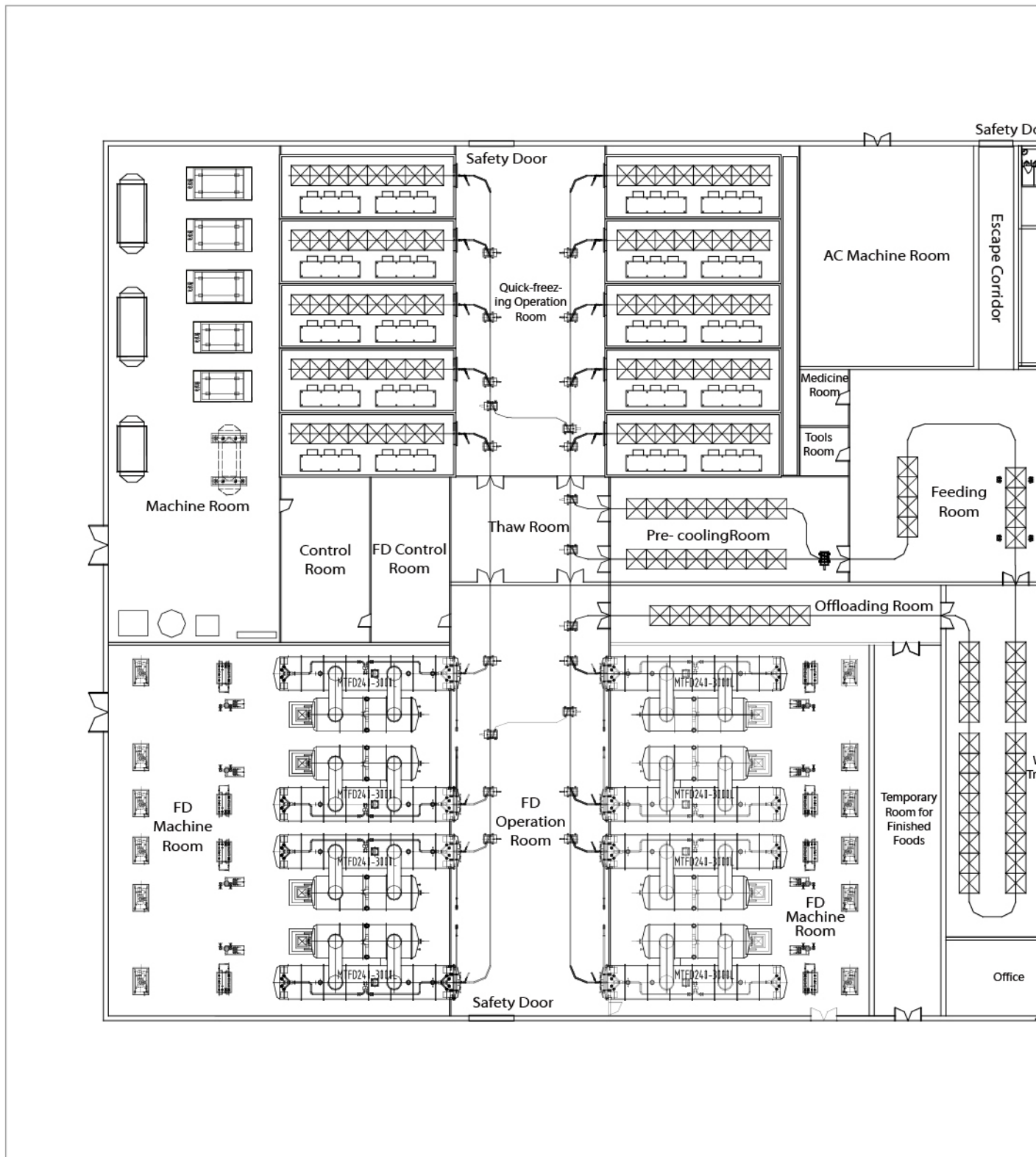


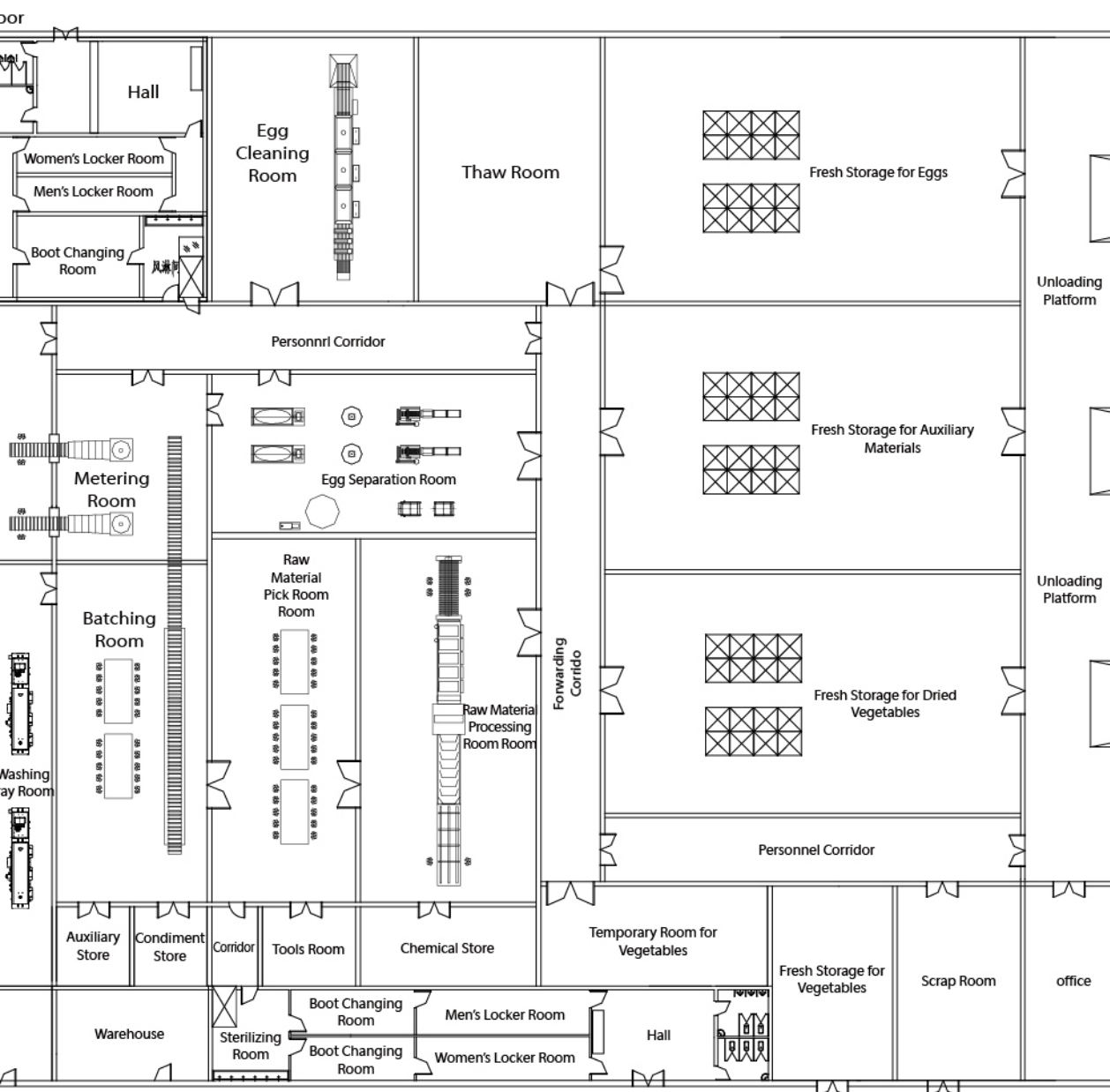
FD Layout Plan for Fruits and Vegetables





FD Layout Plan for Soup Pieces







MICC
冰轮智汇云





S. East & South Asia

Yantai Moon (Vietnam) Co., Ltd.
Mobile: +84-906893588
Email: jeffchong@moon-tech.com

Pt. Yantai Moon Indonesia (Jakarta)
Mobile: +62-812-8570458
Email: stevenchen@moon-tech.com

Pt. Yantai Moon Indonesia (Surabaya)
Mobile: +62-813-15817758
Email: kevinxu@moon-tech.com

Thailand Office
Mobile: +66-970749735
Email: shimeihao@moon-tech.com

Myanmar Office
Mobile: +95-9795856929
Email: naizengliu@moon-tech.com

Malaysia Office
Mobile: +60-162285069
Email: qingfangma@moon-tech.com

Philippines Office
Mobile: +63-9171171410
Email: xuhangyuan@moon-tech.com

Taiwan Office
Mobile: +886-975096307
Email: hetaoliu@moon-tech.com

India Office

Mobile: +86- 13964503338
Email: perryxue@moon-tech.com

Russia & UZB

Moscow Russia Office
Mobile: +7-9250566475
Email: yanli@moon-tech.com
Email: pengyuanche@moon-tech.com

Vladivostok Russia Office
Mobile: +7-9143430880
Email: hongweiwu@moon-tech.com

Uzbekistan Office
Mobile: +998-909278908
Email: zhongyao@moon-tech.com

Middle East

Saudi Arabia Office
Mobile: +966-504362717
Email: tonydeng@moon-tech.com

UAE office (UAE/Oman /Iran /Turkey)
Mobile: +86- 13964503338
Email: perryxue@moon-tech.com

Africa

Egypt Office
Mobile: +966-548730449
Email: shajc@moon-tech.com

Kenya Office

Mobile: +254-713202388
Email: tenglin@moon-tech.com

South Africa Office

Mobile: +27-638491822
Email: Joechen@moon-tech.com

Mauritania Office

Mobile: +222-41834569
Email: perryxin@moon-tech.com

Latin America

Chile Office
Mobile: +56-994888888
Email: simonliu@moon-tech.com

Peru Office
Mobile: +51-967209708
Email: mingxing@moon-tech.com

Ecuador Office
Mobile: +593-987877420
Email: peterzhang@moon-tech.com

Argentina Office
Mobile: +54-91171008380
Email: javierli@moon-tech.com

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MOON ENVIRONMENT TECHNOLOGY CO.,LTD.

Add: No.1 Binglun Road, Yantai, China 264002

Tel: +86-535-6697172

Email: info@moon-tech.com

Web: www.moonoverseas.com



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